



Fitting Instructions

T809-00-0000 DC Wiring Application

IPN 402-00024-00

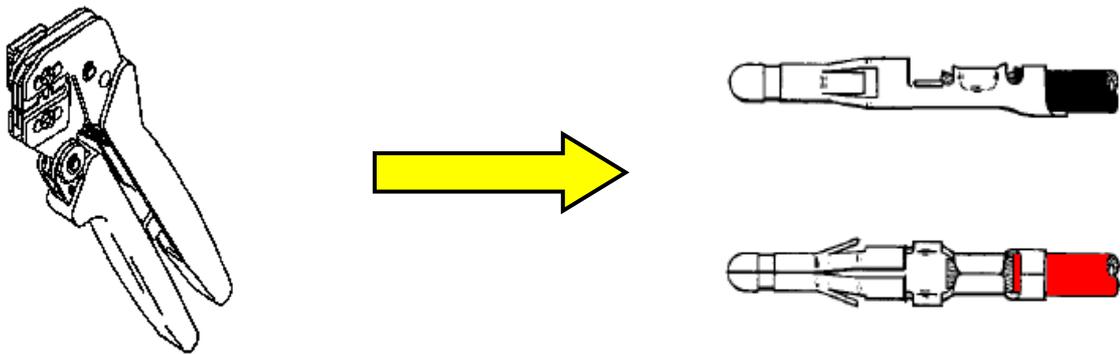
Required Components: Outlined below is information relating to the construction of a T809-00 power loom including part numbers and size/dimension recommendations.

Item	Description	Wire Size (Metric)	Wire Size (AWG)	Quantity
201-00050-12	Cable Auto 152 Pvc Red (15A)	2.08mm ²	14	1
201-00050-20	Cable Auto 152 Pvc Black (15A)	2.08mm ²	14	1
240-00010-62	Plug Terminal Male 152 Auto Crimp	0.52mm ² – 2.08mm ²	20 - 14	2
240-00010-64	Plug 6Way Housing Molex	0.52mm ² – 2.08mm ²	20 - 14	1

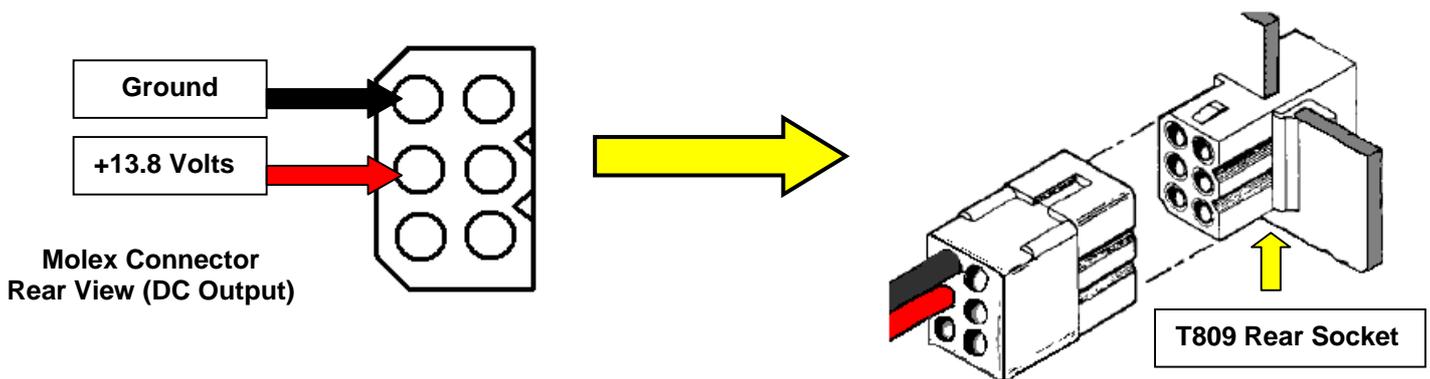
Applicability: This applies to all T809-00-0000 product that has not been supplied with a factory wiring loom or is being modified/installed by a CSO/Dealer/Customer.

Instructions:

- Crimp Pin Terminals are fitted to cable with the appropriate crimping tool:



- Pin Terminals are fitted to Molex Connector Housing as shown:



Technical Support: For more information see T809-00 Service Manual, Section: 3.2 - (IPN: M809-00-002-812) available from Tait Electronics technical support web at <http://support.taitworld.com>, or contact your local Tait Electronics agent or service organisation.

Publication History:

Issue	Date	Author	Changes Made
01	20 March 2005	Chris Thomson	Original Issue